

AMNS/ENV/GOVT/MOEFCC/STEEL/052026/01

Date: 12.05.2026

To,
Secretary,
Environment Department
15th Floor, New Administrative Bhavan,
Colaba, Mumbai, Maharashtra 400032

Subject: Submission of the Half yearly EC Compliance Report for the Period of Oct 25- March 26
Ref : Environment Clearance letter ref no. Env (NOC) 2004/720/CR.110/D dated 15th March 2005.

Dear Sir,

With respect to the Above cited subject, we would like to inform you that M/S Uttam Galva Steels Ltd had been accorded Environmental Clearance by Environment Department, Government of Maharashtra for its steel processing unit at Village Donvat, Khopoli – Pen road, Tal – Khalapur, Raigad, Maharashtra vide letter EC letter number referred above. ArcelorMittal Nippon Steel (AMNS) India Pvt Limited (Formerly AMNS India Limited) has acquired the steel processing unit of Uttam Galva Steel Limited on 15th December 2022. Being the transferee of the EC, we undertake that we will comply with the Condition of above referred Environment Clearance and submitting herewith the Half Yearly EC Compliance Report of the Steel Processing unit for the period of **October 2025 to March 2026.**

Submitted for your kind information and Record Please.

Thanking You,

Yours faithfully,

Authorized Signatory

For **ARCELORMITTAL NIPPON STEEL INDIA PRIVATE LIMITED**
Sudhir Shinde

Plant Head

CC : 1. The Regional Officer, Maharashtra Pollution Control Board, Raigad Bhavan, 6th Floor, Sec -11, CBD Belapur, NaVi Mumbai – 400614.

2. Central Pollution Control Board, Regional Directorate, Row House No 1, Sanjivani Nisarg, Balewadi, Pune – 411045

3. Deputy Director General of Forests (C) / APCCF (Central) Ministry of Environment, Forest and Climate Change, Integrated Regional Office, Ground Floor, East Wing, New Secretariat Building, Civil Lines, Nagpur - 440001

ArcelorMittal Nippon Steel India Private Limited**Corporate Office:** Raheja Tower, 6th & 7th Floor, Plot C-30, Block 'G', Bandra Kurla Complex, Bandra (East), Mumbai-400 051, Maharashtra, India**Regd. Office:** "AMNS House", AMNS Township, 27th KM, Surat-Hazira Road, Hazira, Dist. Surat-394 270, Gujarat, India
CIN U27100GJ1976FTC013787 / +91 22 6988 9999 / contact@amns.in / www.amns.in**SMARTER
STEELS
BRIGHTER
FUTURES**

HALF YEARLY EC COMPLIANCE REPORT

- **Project: Steel processing unit at Village Donvat, Khopoli – Pen road, Tal – Khalapur, Raigad, State – Maharashtra.**
- **EC Identification No: ENV(NOC)2004/720/CR.110/D.I 22 Dated 15.03.2005**
- **Compliance Period: October 2025 to March 2026**

Note: On 1st October 2019, the earlier management “Uttam Galva Steel Limited” was admitted to the corporate insolvency resolution process under the Insolvency & Bankruptcy Code, 2016, by the National Company Law Tribunal, Mumbai. The process concluded successfully with the approval and implementation of a Resolution Plan by AM Mining India Private Limited, which was approved by the National Company Law Tribunal on 14 October 2022 and implemented on 10 November 2022. Thereafter, a Scheme of Amalgamation and Arrangement under Sections 230 and 232 of the Companies Act, 2013 by and amongst AMNS Khopoli Limited and ArcelorMittal Nippon Steel India Limited and their respective shareholders, has been approved by the Hon’ble National Company Law Tribunal, Mumbai-II through its Order dated 27th September 2024 in CA 108/2024 in CP(CAA)50(MB)2024 in CA(CAA)269(MB)2023; and by the Hon’ble National Company Law Tribunal, Ahmedabad-II through its Order dated 13th December 2024 in CP(CAA) 14(AHM)2024 in CA(CAA)64(AHM)2023. The Scheme has come into effect on 2nd February 2025 after all regulatory compliances.

After the complete taking over the asset of Uttam Galva Steel Limited through NCLT in 2025, ArcelorMittal Nippon Steel India Pvt Limited (AMNS) we have submitted the application for the EC transfer. The application for the transfer of the Environment clearance from Uttam Galva Steel Limited to AMNS India Limited (AMNS) has been deferred by the state Appraisal committee saying that the validity of the EC has been completed in 2009 and No further expansion is proposed in the project. We have transferred the Consent to operate in the Name of AMNS India Limited.

Sr. No	EC Condition	Compliance
i	The project authority shall take adequate safety precaution in handling this raw materials plant and machinery and the product of the processes so, as to avoid any damage /less of lie of property, or environment	Complied <ul style="list-style-type: none"> • Adequate precautions are being taken while handling of raw materials. • The State of Art Technology which has widely accepted worldwide has adopted for handling raw materials and product of process to take care of property and environment
ii	The project authority shall provide personal protective equipment, impart training and medical facilities to the workers handling the hazardous / dangerous raw materials finished products of processes	Complied <ul style="list-style-type: none"> • Regular trainings are being imparted for the Workers and Employees about the hazards while handling the raw material and finished product. • Regular Medical checkup of the workers and employees is being done, and record is being maintained as per the factories Act. • All desired PPEs are being provided to the workers. • Workers are not allowed to start the work without PPEs.

iii	The project authority shall prepare the on-site disaster management plan and off-site disaster management plan to submit at Director, Industrial Safety and Health. The copies of which shall also be submitted to the District Collector, Local Authority, Maharashtra Pollution Control Board (MPCB) and the Environment Department, Government of Maharashtra. The Project Authority shall submit the information to the Director, Industrial Safety and Health for the preparation of the off-site disaster management plan. The Project Authority should carry out periodical rehearsal of the on-site disaster management plan.	<p>Complied</p> <ul style="list-style-type: none"> • Onsite emergency preparedness and management plan has been prepared and submitted Director Industrial Safety and Health by safety department. • Regular mock drills of the emergencies identified inside onsite emergency plant are being conducted and record is being maintained.
iv	The project authority shall comply with all statutory requirements for the safe transport of raw materials / finished products in case of trucks/ tankers carrying hazardous raw materials shall be washed and cleaned up within the plant premises so, as to ensure no pollution in the vicinity.	<p>Complied</p> <ul style="list-style-type: none"> • Raw materials and Finished products are in the form of coils which are non-hazardous in nature. • Vehicles licenced for the transportation of the hazardous chemicals are being deployed for the transportation of the hazardous chemicals • Only MPCB authorized Hazardous Waste transporter appointed for the transport of the hazardous waste.
v	The project authority shall use cleaner technology for the manufacturing process and the clean fuel for the operations as to reduce process waste liquid effluent and gaseous emission	<p>Complied</p> <ul style="list-style-type: none"> • The State of Art technologies widely adopted and available are being used for the manufacturing and clean fuel like natural gas is being used to reduce gaseous emission
vi	The Project Authority shall treat the liquid effluents so, as to confirm to the standards prescribed by MPCB. The disposal of the treated effluent shall be in accordance with the conditions imposed by MPCB / GOM (Government of Maharashtra / Government of India). The continuous monitoring facility for the effluents should be provided by the project authority. If the effluent quality exceeds the standards at any time the corresponding units of the plant which are contributing the excessive pollutant load shall be stopped from the operations till the quality of pollutant discharged from those units are brought down to the required level. Under no circumstances, the quality of the effluent shall exceed the limits mentioned in the consent letter. The Project Authority should draw water consumption plans and the time bound sincere efforts for the reduction of water consumption should be made.	<p>Complied</p> <ul style="list-style-type: none"> • We have provided the ZLD Effluent Treatment Plant with the unit comprises of ETP, UF, RO, MVRE and MEE for treatment of effluent water. • The treated effluent is being reutilized for back in the process in cooling tower. • Continuous effluent quality monitoring facility provided at the ETP Outlet. • Various efforts have been made for the specific water consumption reduction. • Photographs of the ZLD Effluent treatment Plant is enclosed as Annexure 4
vii	In case the treated effluent is proposed to the utilized for land irrigation / gardening on the land owned by the Project Authority, the	<ul style="list-style-type: none"> • No effluent is being discharged outside plant premises.

	<p>sufficient area should be earmarked for the same purpose in consultation with the Agriculture Department. Under no circumstances, such an effluent should be allowed to flow outside the premises of the project. During Monsoon on heavy rainfall period, if the treated effluent cannot be absorbed in the project land and there is likelihood of the effluent going into the nearby areas, the respective unit should be put out of operation immediately. For the purpose of the effluent disposal, mechanical system (Sprinkler) and shall make adequate arrangements or the storage of excessive effluent (impervious storage tank etc.) in consultation with MPCB.</p>	<ul style="list-style-type: none"> • We are maintaining the Zero Liquid Discharge with the Effluent treatment plant comprises of the UF, RO followed by MVRE and MEE • The treated water from the process is being reutilized back in the process for the cooling purpose.
viii	<p>The project authority shall regularly and periodically undertake soil testing of the land which are being used for disposal of the effluent and shall also undertake periodical and regular testing of water sources in the vicinity of the project</p>	<p>Complied</p> <ul style="list-style-type: none"> • No effluent is discharged on the land and waterbody. We are maintaining the ZLD status.
ix	<p>The project authority shall control the emission as per the standards prescribed by MPCB. No change in the design of stack and fuel mix be done without the permission of MPCB. minimum number of air quality monitoring stations should be in consultation with MPCB in the plant and nearby areas. the air quality should be monitor on regular basis. all the stacks of the plant should be provided with continuous stack monitoring equipment and stacks emission levels shall be recorded and submitted to MPCB as per their directives.</p>	<p>Complied</p> <ul style="list-style-type: none"> • MOEFCC approved lab is engaged in carrying monthly environment monitoring. • We are in process of procuring and installation of continuous online monitoring system which is expected to complete soon. • Regular monitoring of the process stacks is being conducted through NABL/MOEFCC approved laboratory; all the monitoring results are below permissible limit. • The summary of emission monitoring is enclosed as Annexure-01. • Photographs of the Environmental Display Board is enclosed as Annexure 5.
x	<p>The process emissions shall meet the standards prescribed by MPCB. At no time, the emissions should be beyond the standards. The respective units which exceed the standard should be put out of order immediately and should not be restarted until the control systems are rectified</p>	<p>Noted and Complied</p> <ul style="list-style-type: none"> • Regular monitoring of the process stacks is being conducted through NABL/MOEFCC approved laboratory; all the monitoring results are below permissible limit. • The summary of emission monitoring is enclosed as Annexure-01.
xi	<p>The solid waste shall be treated and disposed off as prescribed in the authorisation certificate granted by MPCB in accordance with the Hazardous Waste (Handling and Management Rules, 1989.</p>	<p>Complied</p> <ul style="list-style-type: none"> • Hazardous solid waste materials are being disposed to MPCB authorised parties for further treatment and disposal as per the Hazardous and Other waste Management Rule.
xii	<p>The Project Authority shall take precaution so, as to reduce other types of environmental</p>	<p>Complied</p> <ul style="list-style-type: none"> • State of Art Air Pollution Control Equipment provided to control the source emission.

	problems like Noise, odour, thermal / heat and radio activity etc. (if applicable).	<ul style="list-style-type: none"> • Acoustic enclosures are provided to high noise equipment like DG sets • The summary of Noise Level Monitoring is enclosed as Annexure-03.
xiii	The Project Authority shall set up environment management cell with a suitably qualified staff, to carry out various functions of the environment management. The Environment Management Plan should be prepared by the project Authority shall earmarked submitted to MPCB. The Project Authority shall earmarked funds for the Environment Management Cell and same shall' not be diverted for any other purpose. The Project Authority shall prepare environment statement every year and copy of the same should be submitted to the MPCB.	<p>Complied</p> <ul style="list-style-type: none"> • Qualified and experienced staff for the implementation of the Environment safeguards and to assure the compliance of the EC and Consent conditions • Separate funds are being earmarked for Environment Management and is being utilized for the Environment Projects only. • The Environment statement of the FY year is being submitted to Maharashtra Pollution Control Board to ecmpcb.in portal before 30th September every year.
xiv	The cases of any disaster / accident / mishap due to handling raw materials, process, plant and machinery or finished product. The Project Authority shall be personally jointly and severally be -responsible for the event.	Noted and Agreed
xv	The plantation program should be undertaken at the rate of not less than 2500 tress per ha on the factory land on consultation with the Forest Department of the State Government and MPCB.	<p>Complied</p> <ul style="list-style-type: none"> • We have covered more than 40 % of area under the green belt. • Photographs of the developed green belt are enclosed in Annexure 02.
xvi	This environment clearance is not transferable and shall lapse after a period of 2 years from the date on which the clearance is given, unless the intended development is commenced before the expiry of the period.	Noted and Agreed
xvii	The Project Authority must strictly adhere to the stipulations made by MPCB / Government of Maharashtra / Government of India. The Project Authority shall submit the compliance report regarding conditions imposed by MPCB/Government of Maharashtra (Environment Department) / Government of India before commencement of production activity.	<p>Noted and Complied</p> <ul style="list-style-type: none"> • We are submitting herewith the half yearly EC compliance for the period of October 25 to March 26 along with the monitoring report.

Annexure 1

Stack Monitoring							
	PM (mg/Nm3)						Standard (unit)
	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	
CGL pot furnace	24.1	29.7	32.1	27.5	28.2	26.6	150 mg/Nm3
TTPL SCRUBBER	19.6	22.9	25.1	26.1	27.2	28.3	
CCL-1	22.7	26.1	30.7	21.7	22.2	24.3	
PICKLING 1	23.7	25.8	28.4	20.4	20.6	21.8	
PICKLING 3	22.5	27.1	29.6	24.6	24.8	27	
ARP 1	25.8	28.5	30.9	21.5	26.1	28.3	
ARP 3	21.9	24.8	28.4	22.2	22.3	21.7	
ARP 4	25.1	28.4	31.2	21.6	22.2	26.2	
ARP 5	24.1	23.7	26.5	20	20.1	22.2	

	Acid mist (mg/Nm3)						Standard (unit)
	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	
TTPL SCRUBBER	26.67	24.71	26.14	26.3	24.9	20.5	35 mg/Nm3
PICKLING 1	19.61	20.36	21.09	23.5	22.7	20.4	
PICKLING 3	21.09	22.69	27.12	25.4	25	21.2	
ARP 1	23.96	22.13	28.04	21.5	23.4	21.8	
ARP 3	20.83	19.93	23.75	22.8	21.9	20.1	
ARP 4	24.54	21.78	25.16	24.3	25.1	22.6	
ARP 5	21.77	20.91	24.62	26.1	26.3	23.5	

Note: - Data is taken from monitoring reports of NABL accredited laboratory

Annexure 1

Ambient Air Quality Monitoring												
PARAMETER	PM 10 ($\mu\text{g}/\text{m}^3$)						PM 2.5 ($\mu\text{g}/\text{m}^3$)					
STANDARD	$\leq 100 \mu\text{g}/\text{m}^3$						$\leq 60 \mu\text{g}/\text{m}^3$					
MONTH	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
NEAR MAIN GATE	54.1	53.9	50.8	54.3	53.8	57.1	23.6	22.7	21.6	24.1	23.6	26.7
NEAR CETP	48.1	46.2	44.1	46.1	45.7	49.1	20.4	19.7	18.7	20.5	20.1	21.7
NEAR STP	50.7	48.8	46.3	48.3	47.6	51.2	21.6	20.6	19.7	20.5	19.9	22.7
NEAR GATE NO 3	52.3	51.6	49.6	51.3	50.7	52.6	22.4	21.8	20.9	23.6	22.5	24.5

	SO ₂ ($\mu\text{g}/\text{m}^3$)						NO _x ($\mu\text{g}/\text{m}^3$)					
STANDARD	$\leq 80 \mu\text{g}/\text{m}^3$						$\leq 80 \mu\text{g}/\text{m}^3$					
MONTH	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
NEAR MAIN GATE	25.13	28.19	27.86	26.14	29.54	35.18	25.88	27.86	28.13	23.79	27.16	33.57
NEAR CETP	15.89	17.46	24.76	23.49	24.61	28.93	22.67	24.82	26.93	21.89	24.92	30.5
NEAR STP	17.86	19.44	24.96	22.16	25.72	29.86	23.5	25.69	26.72	24.72	25.39	31.16
NEAR GATE NO 3	21.19	21.55	26.77	25.89	28.15	32.74	25.68	27.69	27.64	24.12	27.86	31.91

PARAMETER	Ozone ($\mu\text{g}/\text{m}^3$)						CO (mg/m ³)					
STANDARD	$\leq 180 \mu\text{g}/\text{m}^3$						$\leq 04 \text{ mg}/\text{m}^3$					
MONTH	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
NEAR MAIN GATE	17.08	16.99	17.11	16.97	16.55	15.97	0.91	1.16	1.51	1.47	1.15	1.29
NEAR CETP	16.41	16.53	16.81	16.74	16.36	15.66	0.7	0.82	1.31	1.19	0.87	0.98
NEAR STP	16.57	16.67	16.92	16.86	16.51	16.74	0.76	0.91	1.38	1.27	1.2	1.11
NEAR GATE NO 3	17.15	17.08	17.03	16.91	16.61	15.81	0.85	1.04	1.5	1.38	1.11	1.06

Note: - Data is taken from monitoring reports of NABL accredited laboratory

Green Belt



Photographs of the Green Belt Developed at Plant Premises

Annexure 3

Noise Level Monitoring									
Locations		Unit	Standard	Oct-25	Nov-25	Dec	Jan-26	Feb-26	Mar-26
Peripheral Area	Near Main Gate	dB(A)	≤ 75 dB(A)	71	64.8	69.7	67.8	63.4	67.9
	STP-2			65.3	62.8	73.7	65.5	67.8	65.8
	Near WMC			70.9	71.1	72.9	67.1	69.3	67.1
	ARP 1 & ARP 2 Compound Wall			68.4	66.8	70.8	64.3	70.1	69.2
	Gate no. 2			69.3	65.5	71.7	70.5	66.3	70.5

Note: - Data is taken from monitoring reports of NABL accredited laboratory

Effluent Treatment Plant :



Effluent Treatment Plant with UF, RO and MVRE

Digital Display Board :



Digital Display Board at Main Gate to display Environment Data